

SERIES 24

1" Diameter, 1 Amp, .580" Behind Panel

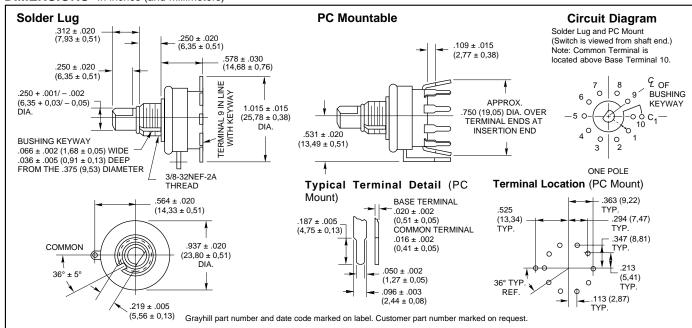
FEATURES

- Positive Detent Provides Operator Feedback
- Stainless Steel or Plastic Shaft Option
- Unsurpassed Performance in Numerous Applications





DIMENSIONS In inches (and millimeters)



SPECIFICATIONS

Electrical Rating

Rated: To make and break the following loads: 1 amp at 115 Vac, resistive; 0.5 amp at 220 Vac resistive; 1/4 amp, 115 Vac inductive; 1/50 amp, 115 Vdc inductive; 1/10 amp, 6 to 28 Vdc inductive; 1/10 amp, 115 Vdc resistive; 1 amp, 6 to 28 Vdc resistive; to carry 10 amps continuously.

Contact Resistance: 10 milliohms initial. After 25,000 cycles of operation 20 milliohms maximum.

Insulation Resistance: 50,000 Mohms minimum initially

Voltage Breakdown: 1,000 Vac, (500 Vac, or better after most environmental tests).

Life Expectancy: 100,000 mechanical cycles of operation normally. NOTE: Actual life is determined by a number of factors, including electrical loading, rate of rotation, and environment, as well as maximum contact resistance, minimum insulation resistance, and minimum voltage breakdown required at the end of life.

Materials and Finishes

Switch Base: Melamine per (MIL-M-14) ASTM-D-5948

Cover, Stop Washers, Bushing and Nut: Brass, cadmium-plated

Contacts: Both shorting and non-shorting wiping contacts have over 300 grams contact force.

Retaining Rings, Stop Arms, and Thrust Washers: Stainless steel, passivated

Detent Balls: Steel, nickel-plated

Shafts: Stainless steel, passivated or plastic **Detent:** Opposing spring and ball in a hill and valley raceway.

Detent Springs: Tinned music wire

Terminals (except common): Brass, lead-tin

plated, and fused.

Rotor Contact: Steel shaft version—phosphor bronze, silver-plated .0003" minimum. Plastic shaft version—silver alloy.

Stator (Base) Contact: Brass, silver-plated .0003" minimum

Common Plate, including Solder Lug or PC
Tab: Brass, silver-plated .0003" minimum
Rotor Mounting Plate: Nylon fabric-based
laminated phenolic per MIL-T-15047

Additional Characteristics

Stop Strength: 12 in-lbs **Rotational Torque:** 12 in-ozs

Shaft Flat Orientation: Opposite point of con-

tact (See circuit diagram.)

Environmental: These switches have passed the following environmental testing: Altitude and temperature, 100 hour salt spray; Vibration 10 to 500 cps; Shock 30-G; Humidity; Fungus. PC Mount: PC Switches are furnished with 10 base terminals for mounting purposes.

STANDARD OPTIONS

Special Terminals RFI Grounding

Not available through distributors. See page F-9.

ACCESSORIES

Control knobs available, see page E-39.

ORDERING INFORMATION

Switches are single deck, one pole switches of 2 to 10 positions. They have plastic or steel shaft, with solder lug or PC terminals, with either shorting or non-shorting contacts (plastic shaft PC mount in non-shorting only). Ten position switches have continuous rotation; fixed stop switch with a metal shaft is available by special order. Base part numbers are as follows:

Lug style, steel shaft: 24001-X* Lug style, plastic shaft: 24B36-01-1-X* PC style, steel shaft: 24878-X* PC style, plastic shaft: 24P36-01-1-X*

The X is replaced with the number of positions required (02, 03, etc.) Complete the part number by adding N for non-shorting contacts or S for shorting contacts.

Available from your local Grayhill Distributor. For prices and discounts, contact a local Sales Office In CHINA(Beijing): Phone: (010)6851-9097